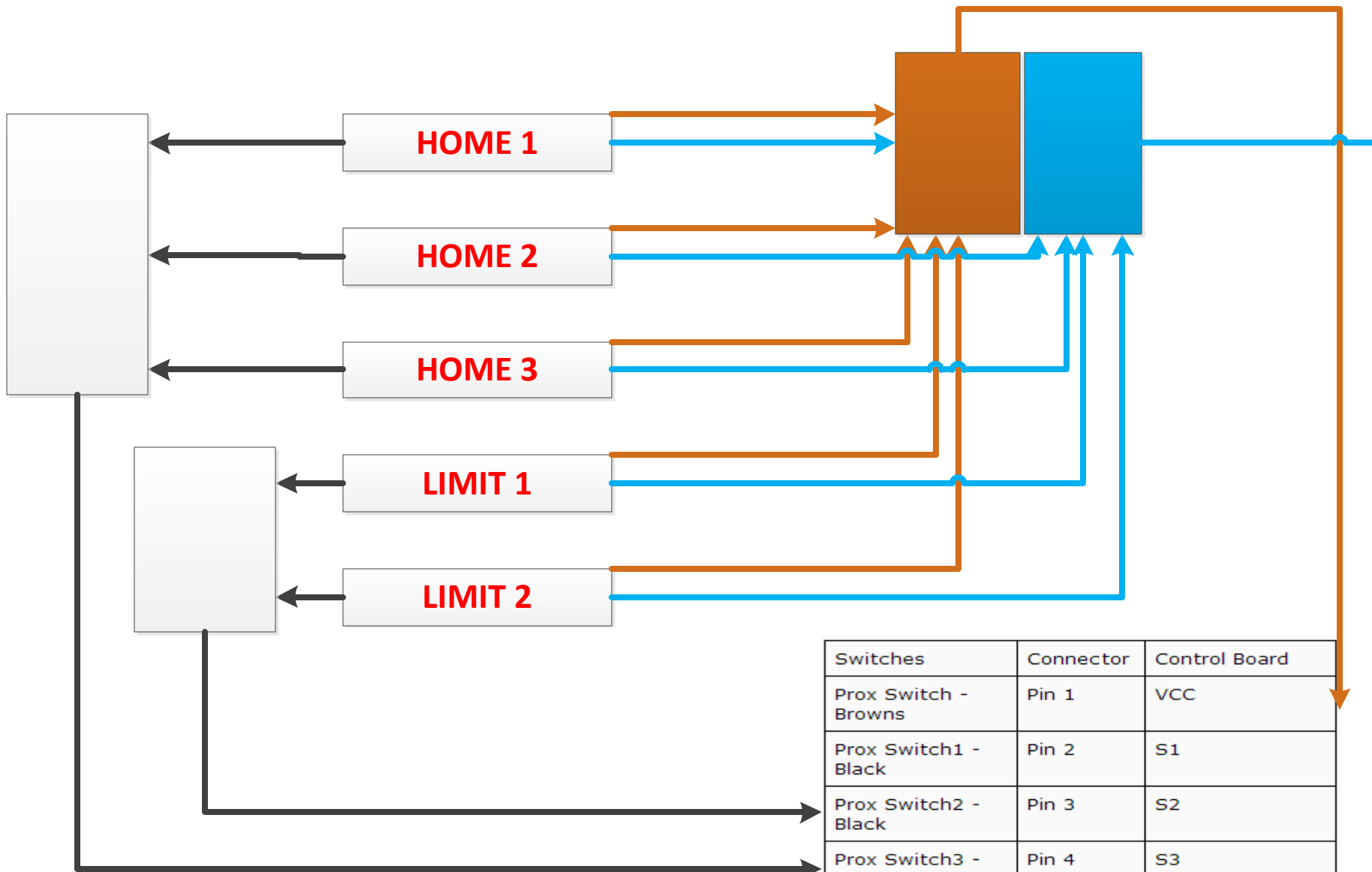




Switches	Connector	Control Board
Prox Switch - Browns	Pin 1	VCC
Prox Switch1 - Black	Pin 2	S1
Prox Switch2 - Black	Pin 3	S2
Prox Switch3 - Black	Pin 4	S3
Not Used	Pin 5	S4
E/Stop - Yellow Prox Switch - Blues	Pin 6	Ground
Not Used	Pin 7	Not Used
E/Stop - Green	Pin 8	E-Stop