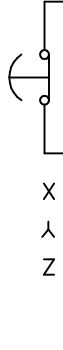


E-STOP
CONTACT 2



54

RED

BLUE

58

59

55

56

57

FAST INT.

GND

11

12

CHASSIS

CHASSIS

GND

2

3

NC

S-GND

4

GND

PULSE 2

DIR 2

BOOST 2

PULSE

BEAD CAPACITOR
RS 264-5015

RED

BLUE

58

59

55

56

57

FAST INT.

GND

11

12

CHASSIS

CHASSIS

GND

2

3

NC

S-GND

4

GND

PULSE 2

DIR 2

BOOST 2

PULSE

61
24v

VPR

92

GUARD
CONTACT 2

83

SGR

84

0v TO POTS

BLUE 137

YELLOW 134

GREEN 135

SPINDLE

1

2

3

4

5

6

7

8

9

10

11

GND

COM

7

8 CORE SCREEN

1.5mm

SHELL 0

SCREEN

5 0

BLACK

5 0

GREEN

8 0

YELLOW

7 0

BLUE

3 0

RED

2 0

RS232

CABLE

25 WAY F/M

CABINET

9 WAY F/M

NEXT-STEP

PRO

SHEET 4

BOARD DETAILS

DATE 10-9-2003

RPN - 4 B