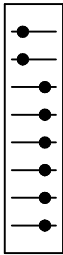


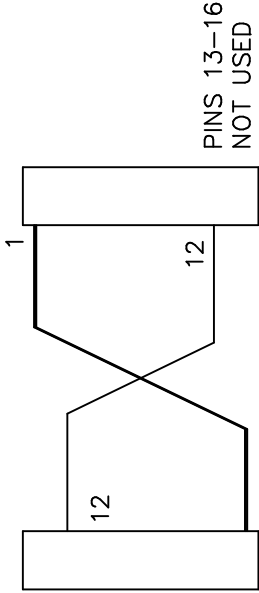
NOTE:
BECAUSE AXIS DRIVE IS INVERTED
DIP SWITCHES AND RIBBON CONNECTOR
ARE SET ONCE DRIVE IS FIXED



RIBBON CABLE FOR
AXIS DRIVE SIGNALS
(RS 360-116)

16 WAY IDC
RS 474-293

16 WAY IDC
RS 474-293



NEXT-STEP
HEADER

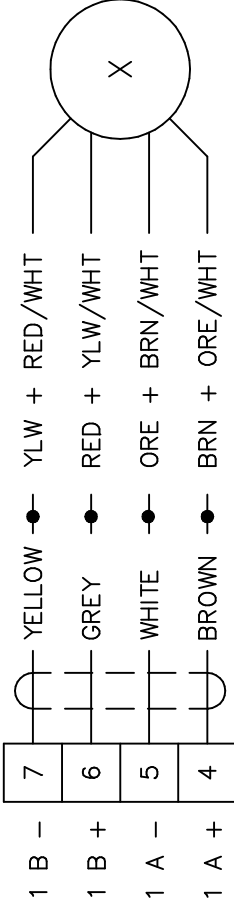
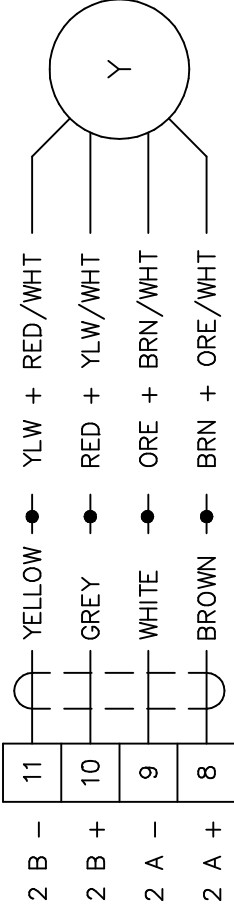
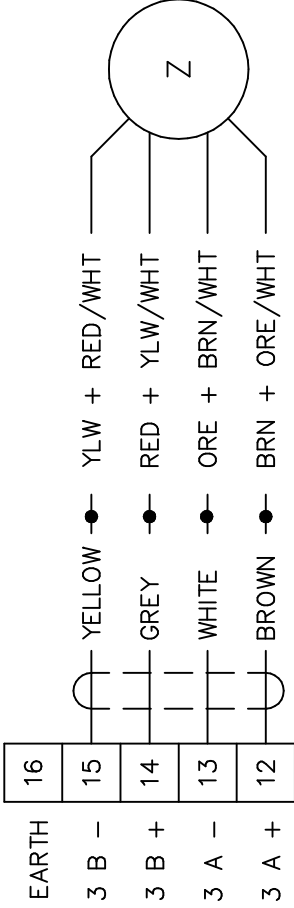
AXIS DRIVE
HEADER

STEP 2	16	15
	14	13
	12	11
	10	9
STEP 1	8	7
	6	5
	4	3
STEP 0	2	1

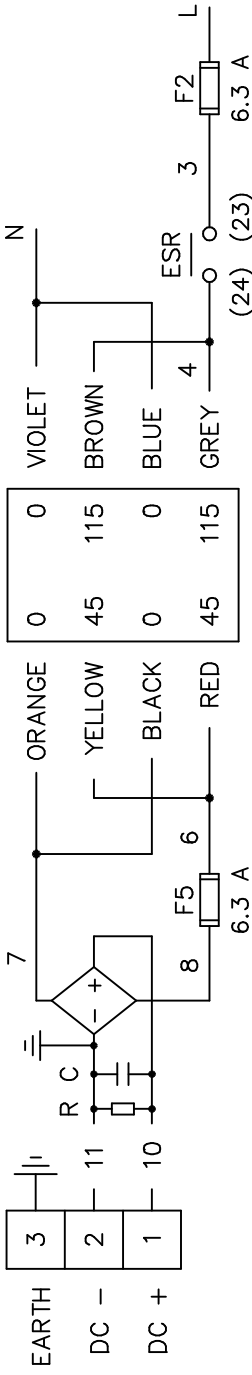
AXIS SIGNALS FROM
16 WAY HEADER
ON NEXT-STEP

TOP VIEW
OF HEADER

X4/5 - POWER IN
AND AXIS MOTORS

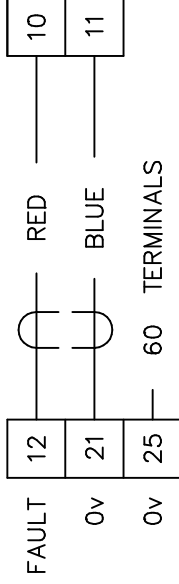


NOTE
SCREEN OF 5 CORE
1mm CABLE GOES
TO P-CLIP ON
3 AXIS DRIVE



X1 - SIGNALS
25 WAY MALE PINS

TB 8



NEXT-STEP
EXTRA INPUTS
SEE SHEET 4

60 TERMINALS

MICRO ROUTER PRO
3 AXIS DRIVE
110v MAINS

SHEET 5

PRO

N-STEP