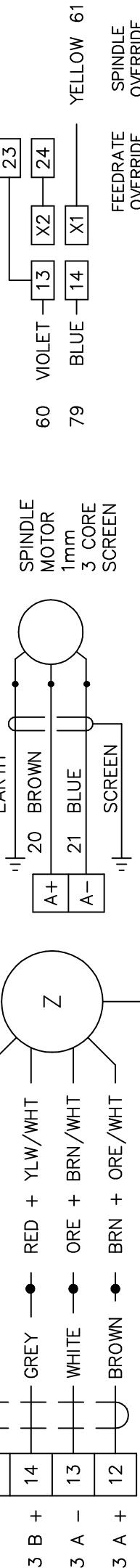


VACUUM PUMP P/B  
(GREEN LENS)



SPINDLE DRIVE TERMINALS EARTH

YELW + RED/WHT  
GREY — RED + YLW/WHT  
WHITE — ORE + BRN/WHT  
BROWN — BRN + ORE/WHT

YELW + RED/WHT  
RED + YLW/WHT  
WHITE — ORE + BRN/WHT  
BROWN — BRN + ORE/WHT

YELW + RED/WHT  
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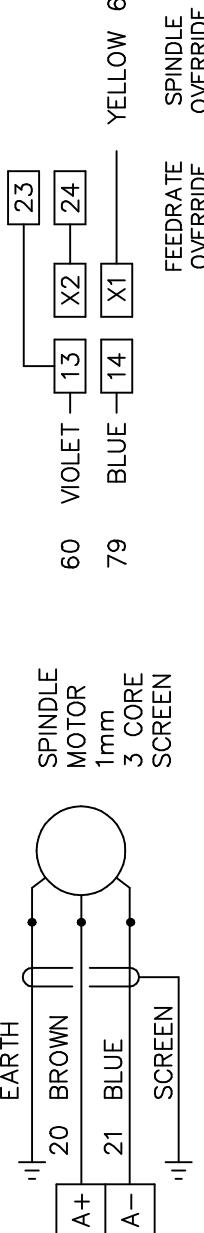
YELW + RED/WHT  
RED + YLW/WHT  
WHITE — ORE + BRN/WHT  
BROWN — BRN + ORE/WHT

YELW + RED/WHT  
RED + YLW/WHT  
WHITE — ORE + BRN/WHT  
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YELW + RED/WHT  
RED + YLW/WHT  
WHITE — ORE + BRN/WHT  
BROWN — BRN + ORE/WHT

MOTOR CONNECTOR



TERMINALS 50 — BROWN — BLACK — Z AXIS BRAKE

50 — BROWN — BLACK — Z AXIS BRAKE

50 — BROWN — BLACK — Z AXIS BRAKE

50 — BROWN — BLACK — Z AXIS BRAKE

50 — BROWN — BLACK — Z AXIS BRAKE

50 — BROWN — BLACK — Z AXIS BRAKE

50 — BROWN — BLACK — Z AXIS BRAKE

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50 — BROWN — BLACK — Z AXIS BRAKE

50 — BROWN — BLACK — Z AXIS BRAKE

50 — BROWN — BLACK — Z AXIS BRAKE

4 CORE SCREEN CUT OUT RED + BLUE

61 — YELLOW — E-STOP CONTACT 1

68 — GREEN — E-STOP CONTACT 1

TB1—1 — 58 RED — E-STOP CONTACT 2

TB1—2 — 58 RED — E-STOP CONTACT 2

TB1—6 — 59 BLUE — NEXT-STEP TERMINALS

TB4—1 — 136 RED — VIEW FROM BACK

TB4—2 — 137 BLUE — NEXT-STEP TERMINALS

TB4—4 — 134 YELLOW —

TB4—6 — 135 GREEN —

BLACK 77 — GUARD CONTACT 1

BROWN 78 — GUARD CONTACT 1

RED 83 — GUARD CONTACT 2

YELLOW 84 — GUARD CONTACT 2

WHITE 90 — GUARD SOLENOID

VIOLET 60 — GUARD SOLENOID

E2 E1 WHITE

22 13

42 31

41 32

BROWN

BLACK

21 14

21 14

42 31

41 32

BROWN

BLACK

21 14

42 31

41 32

BROWN

BLACK