

Program Run (Alt-1)

MDI (Alt-2)

Tool Path (Alt-4)

Offsets (Alt-5)

Settings (Alt-6)

Diagnostics (Alt-7)

Mill->G15 G80 G17 G40 G20 G90 G94 G54 G49 G99 G64 G97

```

Name:
Type: Pocket
Paths: 18
Direction: Conventional
Cut Depth: 00.250
Pass Depth: 0.30
Plunge rate: 5
Cut rate: 40

Path 0
Rapid to initial position
G1 X-2.5947 Y0.0391 F100
G1 Z0.0000
plunge
G1 Z-0.2500 F5

```

REF  
ALL  
HOME

Zero X	+0.0000	Scale +1.0000
Zero Y	+0.0000	Scale +1.0000
Zero Z	+0.0000	Scale +1.0000
Zero 4	+0.0000	Radius Correct



OFFLINE GOTO ZERO To Go Machine Coord's Soft Limits

File: C:\Users\Richard\Downloads\ROSEMARIE (1).gcode

Load Wizards Last Wizard  
NFS Wizards Normal Condition

Regen. Toolpath Display Mode Jog Follow

**Cycle Start** <Alt-R>  
**Feed Hold** <Spc>  
**Stop** <Alt-S>

Edit G-Code  
Recent File  
Close G-Code  
Load G-Code

Rewind Ctrl-LW  
Single BLK Alt-N  
Reverse Run

Block Delete  
M1 Optional Stop  
Flood Ctrl-F

Line: 12  
Run From Here

Dwell CV Mode

**Tool Information**

Tool 0 Change Tool  
Dia. +0.0000  
H +0.0000

Auto Tool Zero  
Remember Return

Elapsed 00:16  
Jog ON/OFF Ctrl-Alt-J

**Feed Rate**

OverRidden FRO %  
Rapid FRO 100  
FRO 122.65  
Feedrate 40.00  
Units/Min 0.00  
Units/Rev 0.00

**Spindle Speed**

Spindle CW F5 SRO % 100  
RPM 0  
S-ov 0  
Spindle Speed 0

**Reset**

G-Codes M-Codes On/Off Z Inhibit +0.000

History Clear Status: Profile: Mach3Mill