

Operations

px per inch

Create Operation

Pocket Deep Generate

Tabs

Units

Max Cut Depth

Create Tabs

Tool (shared for all operations)

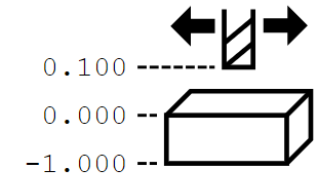
Units

Diameter	inch	<input type="text" value="0.125"/>
Angle	degrees	<input type="text" value="180"/>
Pass Depth	inch	<input type="text" value="0.30"/>
Step Over	(0, 1]	<input type="text" value="0.4"/>
Rapid	inch/min	<input type="text" value="100"/>
Plunge	inch/min	<input type="text" value="5"/>
Cut	inch/min	<input type="text" value="40"/>



Step 5: You're done! Look at the "Simulate GCODE" tab. Save your gcode.

Material



Make all mm
Make all inch

Units

Thickness

Z Origin

Clearance

Curve To Line Conversion

Minimum Segments

Minimum Segment Length (inch)

Gcode Conversion

Gcode Units

Zero lower left
Zero center

Return to 0,0 at end