



Pin	Wiring description
1	Sensor S2 output (PNP NO normally open) tool unloading
2	Sensor S1 output (PNP NO normally open) broach
3	
4	Sensor S1, S2 button switch +24V and NO (brown wire)
5	Sensor S1, S2 button switch 0V (blue line)
6	Button switch C pin signal output (black wire)
7	220V AV 50/60Hz cooling fan
8	220V AV 50/60Hz cooling fan