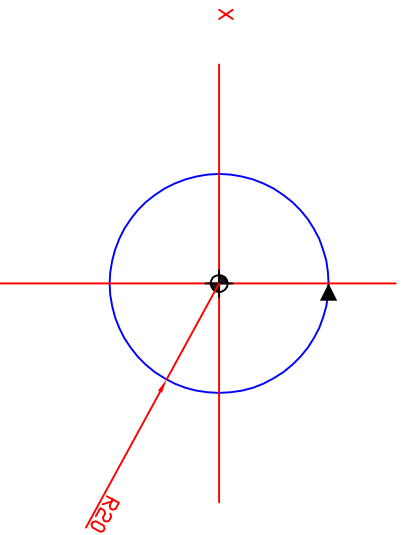
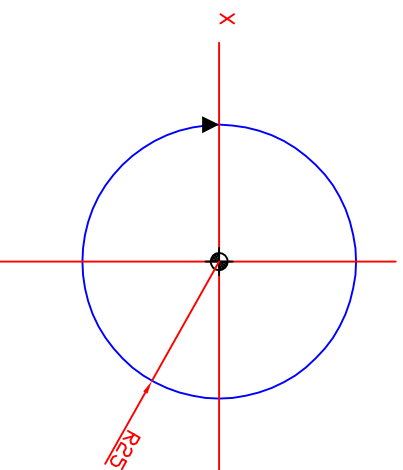
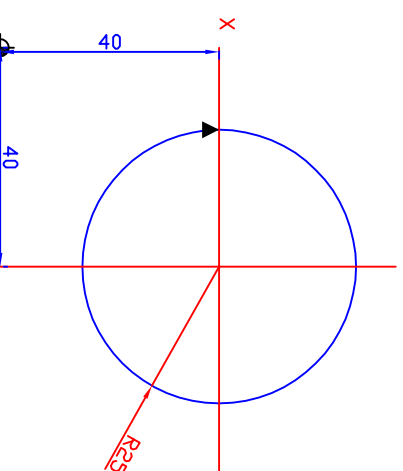




G90 G03 20 X0 Y20
 G90 - ABSOLUTE
 G03 - CCW
 20 - RADIUS
 X0 - END POINT X
 Y20 - END POINT Y



G90 G02 25 X25 Y0
 G90 - ABSOLUTE
 G02 - CW
 25 - RADIUS
 X25 - END POINT X
 Y0 - END POINT Y



G90 G02 25 X15 Y40
 G90 - ABSOLUTE
 G02 - CW
 25 - RADIUS
 X15 - END POINT X
 Y40 - END POINT Y