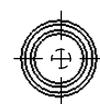
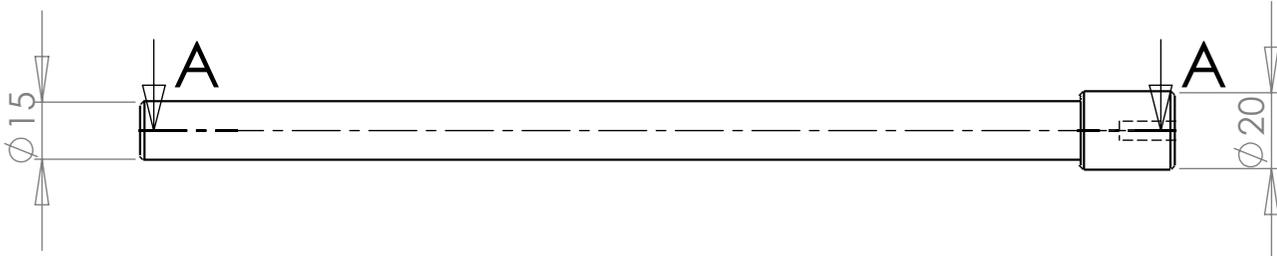
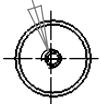


SECTION A-A

Break Edge - Minimum
1mm x 45 degrees

Break Edge - Minimum
1mm x 45 degrees

Ø 4.20 ± 0.025
M5 - ± 0.015



250

25

Heavy Knurl for the
first 50mm from end

Remove any machining marks
Polish post machining (Shine)
On 200mm un-knurled section

Heavy Knurl

General Note:

+/- 0.1mm on all tolerances

Material:

Brass - any type

Remove all burrs
Finish as per drawing

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:			FINISH:			DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
DRAWN			SIGNATURE			DATE			TITLE:		
CHK'D											
APPV'D											
MFG											
Q.A						MATERIAL:			DWG NO: Brass_Shaft_RevA		A4
						WEIGHT:			SCALE: 1:2		SHEET 1 OF 1