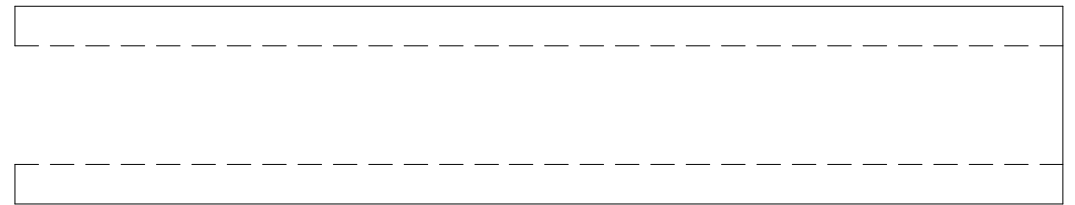
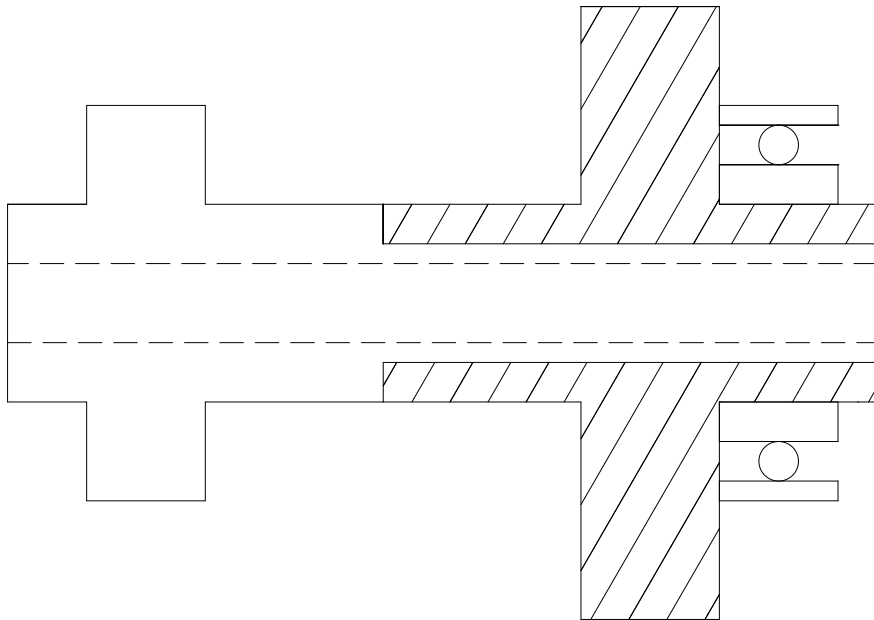


Fabricate extension Force fit over gearshaft

Machine pulley shaft OD to fit Bearing and pulley ID



Machine off hatch area on existing shaft